

METAL TABLETOP CHAINS

In 1938 Rexnord introduced the worlds first metal TableTop chain with integrated top plate and hinge eyes. Nowadays the Rexnord and MCC product lines of steel slatband chains offer many materials, types and grades, enabling a solution for any application. Metal slatband chains are ideal for handling glass bottles, PET containers, kegs, crates and many other products.

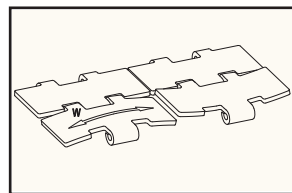
FEATURES

- Surface finish

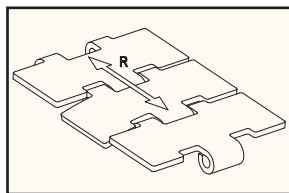
When products are sliding on a chain, the bottom will affect the surface finish of the chain. Rexnord tests have shown that during the first days after installation the initial surface finish is changing to a lower level that is maintained during the normal life of the chain. Surface finish is a valuable feature, although it is not the determining factor between good and great performance.

- Sliding properties

These depend on the base material and the treatments during the manufacturing process. To ensure superior sliding properties, Rexnord uses a number of patented chain materials, specifically designed for slatband chain applications. You can find more details on these materials on next page.



FLATNESS IN WIDTH DIRECTION



FLATNESS IN RUNNING DIRECTION

- Flatness

During the entire production process the flatness is measured in running direction (R) and in width direction (W). The flatness in width direction is important when products slide sideways from one chain to the other. For this reason the cross sections of all Rexnord and MCC chains are convex instead of concave, to prevent products to fall. Due to the careful control in production, these chains offer superior lateral flatness values, which can be found in the tables on the page of each chain.

Flatness when a product moves from one link of the chain to the next is also important, as poor flatness will cause products tipping, leading to production loss in the line. MCC and Rexnord metal slatband chains offer an outstanding flatness in running direction.

- Working load

At which load a chain is actually breaking is not relevant to determine if a certain chain is suitable for your application. More important is the maximum working load a chain can handle before permanent deformation occurs. Rexnords chain calculation program will assist in defining the right chain for specified applications, considering conveyor length, chain speed, accumulation level, lubrication, product type and weight.

- Polished hinge eyes

The performance of the chain on high-speed side-transfers, such as pressure-less combiners improves with polished hinge eyes, due to the smooth contact with the wearstrips. This prevents pulsating of the chain and improves product handling. Most Rexnord sideflexing chains have polished hinge eyes, because these are always in contact with the curve. The specification table of each chain indicates whether a chain has polished hinge eyes.

- Hardened Pins

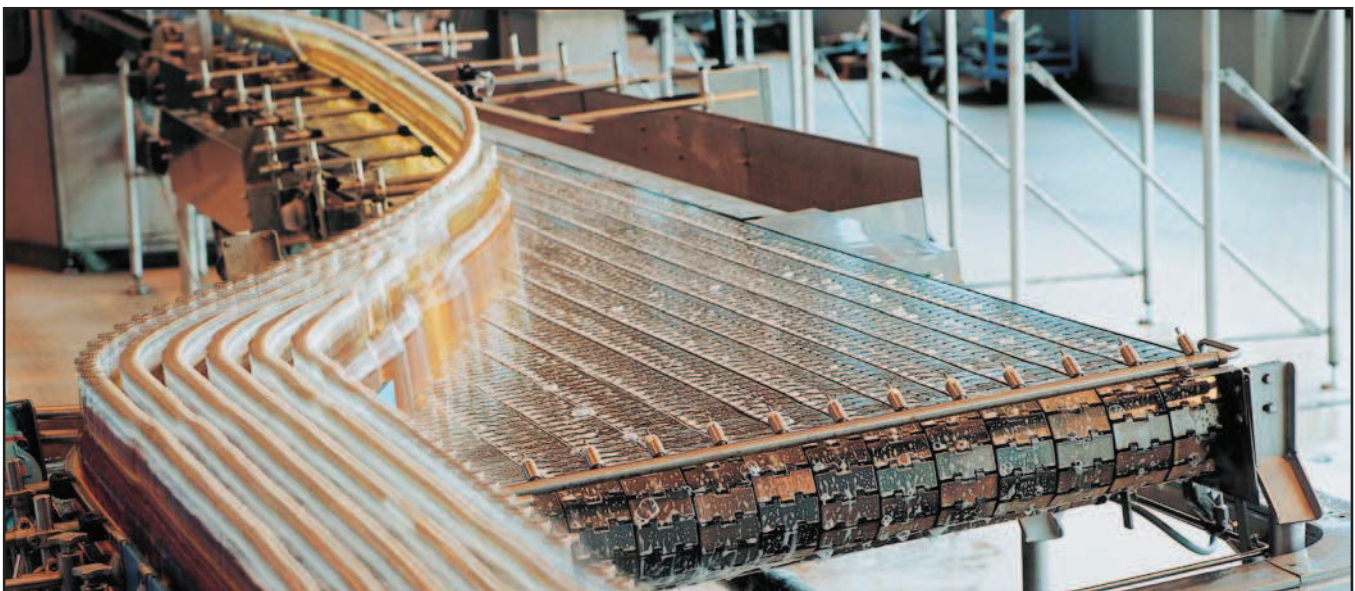
Hardened pin material reduces the chain elongation significantly. Patented special hardened pins will give the highest resistance to chain elongation over a long period of time. High quality 60-series HB metal TableTop® chain with Hardened Pins with improved wear resistance properties. Special 66-series XHB metal TableTop® with special hardened pins to offer superior wear resistance properties.

Series	Ra µm
MCC 10-series	0.5
MCC 60-series	0.3
MCC 60-series HB	0.3
MCC 66-series XHB	0.3
Rexnord SSC OPTI-Plus series	0.5
Rexnord SS-series	0.5
Rexnord SSB-series	0.5
Rexnord S-series	not applicable

MEAN SURFACE FINISH OF TABLETOP SLATBAND CHAIN

Series	Flatness mm
MCC X-Line chains	0,08
MCC Sideline® chains	0.10
MCC standard chains	0.15
Rexnord SSC OPTI-Plus® chains	0.10
Rexnord standard chains	0.15

FLATNESS IN RUNNING DIRECTION



METAL TABLETOP CHAINS

PROGRAMME

Metal TableTop chains are available in the following materials:

REXNORD	
SSC/SSR	OPTI-Plus patented alloy of ferritic chrome nickel stainless steel, offering high strength and great wear resistance. These chains feature a ground surface and are fitted with pins in AISI 431 (1.4057) material
SS 805/815/881	Austenitic chrome nickel stainless steel with properties similar to 18/8 material, offering good chemical resistance. These chains are fitted with pins in austenitic stainless steel
SS 802/812	Ferritic chrome stainless steel for general purposes, offering a mix of good wear life and high strength. These chains are fitted with pins in AISI 431(1.4057) material
S/SC	Thorough hardened carbon steel, very suitable for glassworks and other dry, abrasive applications, offering extremely high working loads and superior wear resistance. These chains are fitted with hardened carbon steel pins
SSB	Austenitic stainless steel with a very high chemical resistance for corrosive environments where strong acids or bases are present. As SSB is nearly non-magnetic it is used in applications where magnetism of the chain can cause malfunctioning of the system. It is fitted with austenitic stainless steel pins
Rexnord chain description starts with the material, followed by an 8.. number for the type and finally the width K. For example SSC 8811 TAB-K450 is an Opti-Plus sideflexing TAB 4½" wide chain.	
MCC	
10-Series	Specially treated 17% chrome ferritic stainless steel for general applications, offering a long wear life and high strength, together with good sliding properties. It is fitted with pins in AISI 431(1.4057) material
60-Series	Special chrome nickel ferritic stainless steel for heavy duty and high-speed applications, requiring very smooth transfer of (unstable) products. It is offering superior sliding properties and the highest working loads. These chains are fitted with pins in AISI 431(1.4057) material
60-Series HB	Special chrome nickel ferritic stainless steel for heavy duty and high-speed applications, requiring very smooth transfer of (unstable) products. It is offering superior sliding properties and the highest working loads. These chains are fitted with Hardened pins (HB) in AISI 431(1.4057) material
66-Series XHB	Special chrome nickel ferritic stainless steel for heavy duty and high-speed applications, requiring very smooth transfer of (unstable) products. It is offering superior sliding properties and the highest working loads. Furthermore the 66-series offers ultimate wearlife. These chains are fitted with special alloy process hardened pins.
661-Series	Exclusive 1" pitch design with better product stability, lower noise and lower energy consumption; ideal for mass handling, standard inliners and high speed-inliners.
MCC chain description starts with the material, followed by an S for straight running, M for Magnetflex, B for bevel or T for tab sideflexing chains, followed by the width and finally the execution: S for Slideline, X for X-line, M for Max-Line and R for Rubber. For example 60 S 31 XM is a 60-series straight running 3¼" wide chain with Max-Line and X-Line.	

X-line chains have extreme precision flatness and superior sliding properties.

Slideline chains offer very close tolerances with respect to flatness and surface finish.

Max-line chains take care of perfect product support, due to maximum plate surface.

	APPLICATION							
CHAIN MATERIAL	Mass handling	Inliner standard	Inliner high-speed	Abrasive wet	Abrasive dry	Chemicals	Incline	Crate handling
10-series								
SS 812/802								
60-series								
60-series HB								
66-series XHB								
SSC Opti-Plus®								
SS 815/805/881								
S/SC 815								
SSB								
Rubber Top								

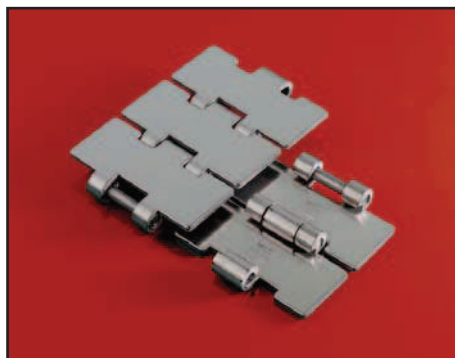
Optional

Best choice

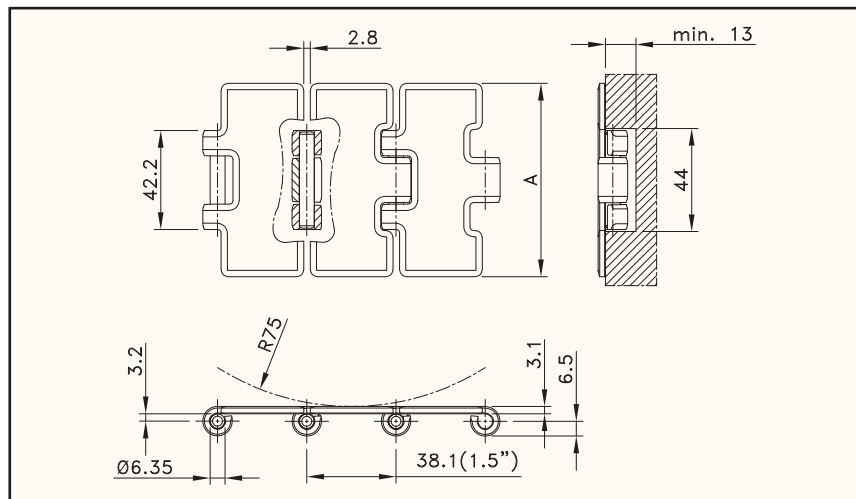
METAL TABLETOP CHAINS



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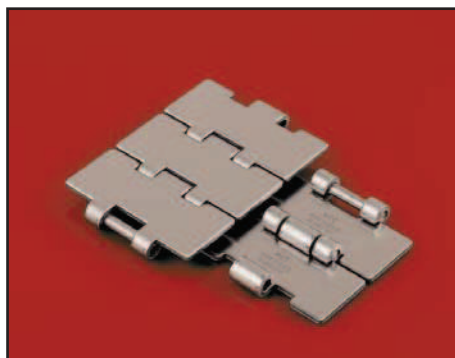


**STRAIGHT RUN
SINGLE HINGE**

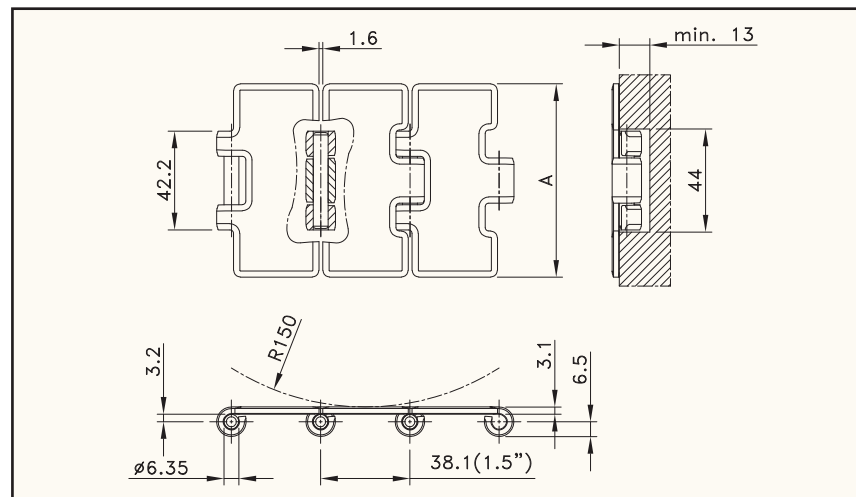


Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm		N
10-SERIES							
10 S 31	762.10.31	82.5	3.25	2.55	0.18	no	4950
10 S 31 S	762.12.31	82.5	3.25	2.55	0.18	yes	
FERRITIC STAINLESS STEEL							
SS 812-K325	10.001.11.11	82.5	3.25	2.55	0.18	no	4950

Standard length: 3.048 m - 10 feet (80 links)



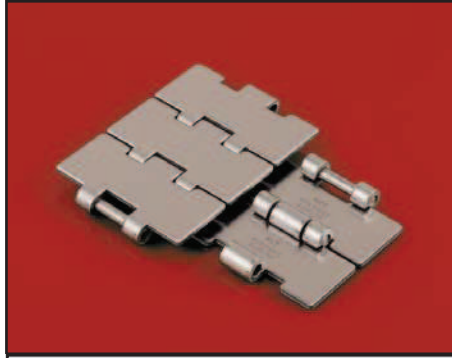
**STRAIGHT RUN
SINGLE HINGE
MAX-LINE**



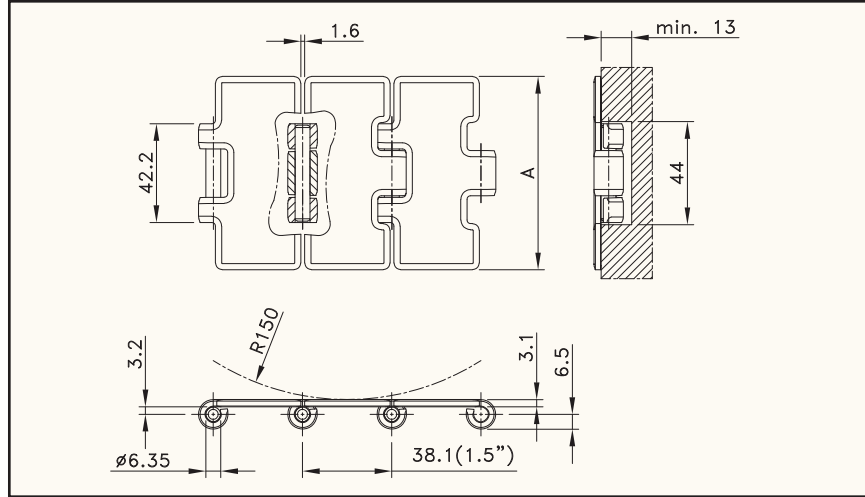
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Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm		N
10-SERIES							
10 S 31 M	762.13.31	82.5	3.25	2.61	0.18	no	4950
10 S 42 M	762.13.42	114.3	4.50	3.28	0.25	no	
10 S 72 M	762.13.72	190.5	7.50	4.99	0.60	no	
60-SERIES							
60 S 22 SM	762.69.22	63.5	2.50	2.14	0.18	yes	6000
60 S 25 M	762.53.25	66.7	2.63	2.27	0.18	no	
60 S 23 M	762.53.23	69.9	2.75	2.34	0.18	no	
60 S 30 M	762.53.30	76.2	3.00	2.43	0.18	no	
60 S 31 M	762.53.31	82.5	3.25	2.61	0.18	no	
60 S 31 XM	762.69.31	82.5	3.25	2.61	0.08	yes	
60 S 84 XM	762.69.84	84.0	3.30	2.63	0.08	yes	
60 S 32 M	762.53.32	88.9	3.50	2.71	0.18	no	
60 S 32 SM	762.69.32	88.9	3.50	2.71	0.18	yes	
60 S 40 M	762.53.40	101.6	4.00	3.17	0.25	no	
60 S 42 M	762.53.42	114.3	4.50	3.28	0.25	no	
60 S 60 M	762.53.60	152.4	6.00	4.14	0.40	no	
60 S 72 M	762.53.72	190.5	7.50	4.99	0.60	no	

METAL TABLETOP CHAINS



**STRAIGHT RUN
SINGLE HINGE
MAX-LINE (CONTINUED)**



Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm	N	
60-SERIES HB							
60 S 31 XM HB	762.69.15	82.5	3.25	2.50	0.08	yes	6000
60 S 84 XM HB	762.69.14	83,8	3.30	2.52	0.08	yes	
66-SERIES XHB							
66 S 31 XM XHB	762.09.31	82.5	3.25	2.61	0.08	yes	6000
66 S 84 XM XHB	762.09.84	84.0	3.30	2.63	0.08	yes	
66 S 72 M	762.03.72	190.5	7.50	4.99	0.60	no	
OPTI-PLUS							
SSC 812-K250	10.006.21.05	63.5	2.50	2.14	0.18	no	6000
SSC 812-K263	10.006.21.08	66.7	2.63	2.27	0.18	no	
SSC 812-K300	10.006.21.10	76.2	3.00	2.43	0.18	no	
SSC 812-K325	10.006.21.11	82.5	3.25	2.61	0.18	no	
SSC 812-K330	10.006.21.20	84.0	3.30	2.63	0.18	no	
SSC 812-K350	10.006.21.12	88.9	3.50	2.71	0.18	no	
SSC 812-K400	10.006.21.13	101.6	4.00	3.17	0.25	no	
SSC 812-K450	10.006.21.14	114.3	4.50	3.28	0.25	no	
SSC 812-K600	10.006.21.15	152.4	6.00	4.14	0.40	no	
SSC 812-K750	10.006.21.16	190.5	7.50	4.99	0.60	no	
CARBON STEEL							
S 815-K225	762.93.21	57.2	2.25	2.12	0.40	no	8350
S 815-K250	762.93.22	63.5	2.50	2.14	0.40	no	
S 815-K263	762.93.25	66.7	2.63	2.27	0.40	no	
S 815-K325	762.93.31	82.5	3.25	2.61	0.40	no	
S 815-K400	762.93.40	101.6	4.00	3.17	0.50	no	
S 815-K450	762.93.42	114.3	4.50	3.28	0.60	no	
S 815-K600	762.93.60	152.4	6.00	4.14	0.80	no	
S 815-K750	762.93.72	190.5	7.50	4.99	0.90	no	
AUSTENITIC CHROME NICKEL							
SS 815-K225	762.33.21	57.2	2.25	2.12	0.18	no	3500
SS 815-K250	762.33.22	63.5	2.50	2.14	0.18	no	
SS 815-K263	762.33.25	66.7	2.63	2.27	0.18	no	
SS 815-K325	762.33.31	82.5	3.25	2.61	0.18	no	
SS 815-K350	762.33.32	88.9	3.50	2.71	0.18	no	
SS 815-K400	762.33.40	101.6	4.00	3.17	0.25	no	
SS 815-K450	762.33.42	114.3	4.50	3.28	0.25	no	
SS 815-K600	762.33.60	152.4	6.00	4.14	0.40	no	
SS 815-K750	762.33.72	190.5	7.50	4.99	0.60	no	
AUSTENITIC STAINLESS STEEL							
SSB 815-K325	10.006.84.11	82.5	3.25	2.61	0.18	no	2900
SSB 815-K450	10.006.84.14	114.3	4.50	3.28	0.25	no	
SSB 815-K600	10.006.84.15	152.4	6.00	4.14	0.40	no	
SSB 815-K750	10.006.84.16	190.5	7.50	4.99	0.60	no	

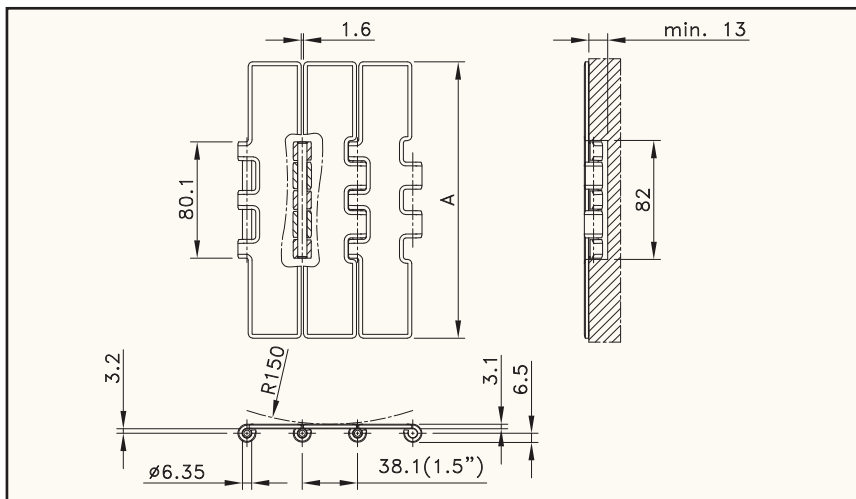
Standard length: 3.048 m - 10 feet (80 links)

Note: SSB 815 chains have a plate thickness of 3.0 mm instead of 3.1 mm.

METAL TABLETOP CHAINS



**STRAIGHT RUN
DOUBLE HINGE
MAX-LINE**



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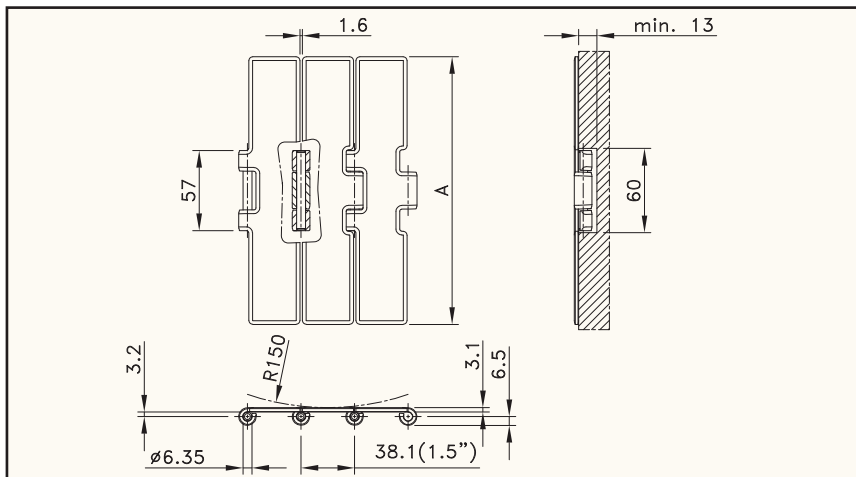
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Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm		N
10-SERIES							
10 S 77 M	762.13.77	190.5	7.50	5.64	0.60	no	7000
60-SERIES							
60 S 77 M	762.53.77	190.5	7.50	5.64	0.60	no	8900
66-SERIES							
66 S 77 M	762.03.77	190.5	7.50	5.64	0.60	no	8900
FERRITIC STAINLESS STEEL							
SS 802-K750	10.008.11.16	190.5	7.50	5.64	0.60	no	7000
OPTI-PLUS							
SSC 802-K450	10.008.21.14	114.3	4.50	4.00	0.25	no	8900
SSC 802-K750	10.008.21.16	190.5	7.50	5.64	0.60	no	
CARBON STEEL							
SC 800-K750	10.008.73.16	190.5	7.50	5.64	0.90	no	15000
AUSTENITIC CHROME NICKEL							
SS 805-K750	10.008.94.160	190.5	7.50	5.64	0.60	no	5000

Standard length: 3.048 m - 10 feet (80 links)



**STRAIGHT RUN
HEAVY DUTY
MAX-LINE**



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MATERIAL

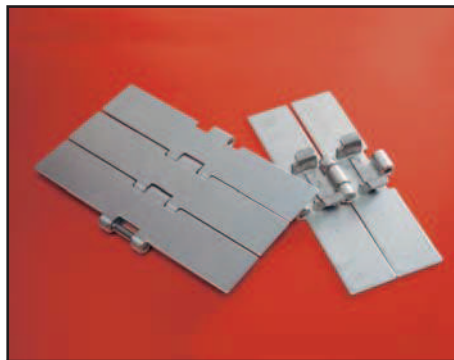
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Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm		N
60-SERIES							
60 S 75 M	762.53.75	190.5	7.50	5.10	0.60	no	7000
66-SERIES							
66 S 75 M	762.03.75	190.5	7.50	5.10	0.60	no	7000

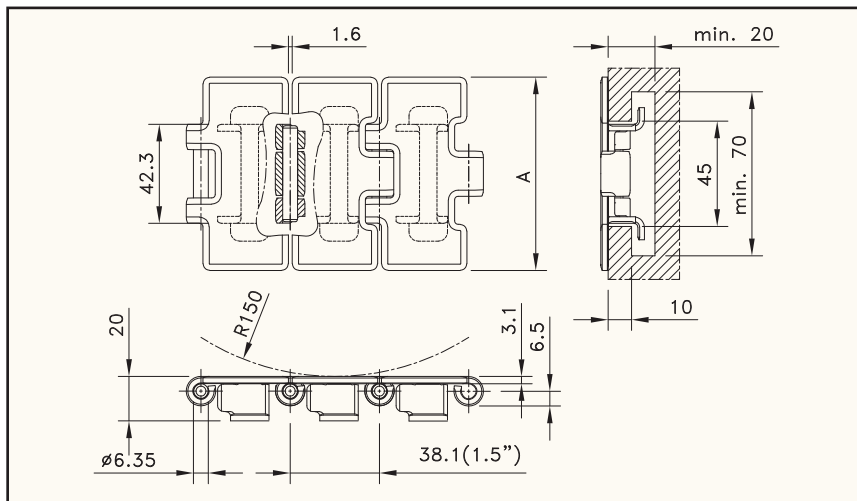
Standard length: 3.048 m - 10 feet (80 links)

NOTE: 60 S 75 M is recommended for medium duty applications, 66 S 75 M is recommended for heavy duty applications

METAL TABLETOP CHAINS



**STRAIGHT RUN
SINGLE HINGE TAB
MAX-LINE**

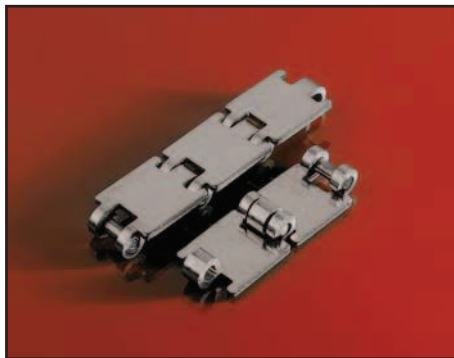


Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm		N
OPTI-PLUS							
SSC 812 TAB-K325	10.124.21.11	82.5	3.25	3.14	0.18	no	6000
SSC 812 TAB-K450	10.124.21.14	114.3	4.50	3.88	0.25	no	
SSC 812 TAB-K750	10.124.21.16	190.5	7.50	5.67	0.60	no	
CARBON STEEL							
S 815 TAB-K325	763.93.31	82.5	3.25	3.14	0.40	no	8350
S 815 TAB-K450	763.93.42	114.3	4.50	3.88	0.60	no	
S 815 TAB-K750	763.93.72	190.5	7.50	5.67	0.90	no	
AUSTENITIC CHROME NICKEL							
SS 815 TAB-K325	763.33.31	82.5	3.25	3.14	0.18	no	3500
SS 815 TAB-K450	763.33.42	114.3	4.50	3.88	0.25	no	
SS 815 TAB-K750	763.33.72	190.5	7.50	5.67	0.60	no	

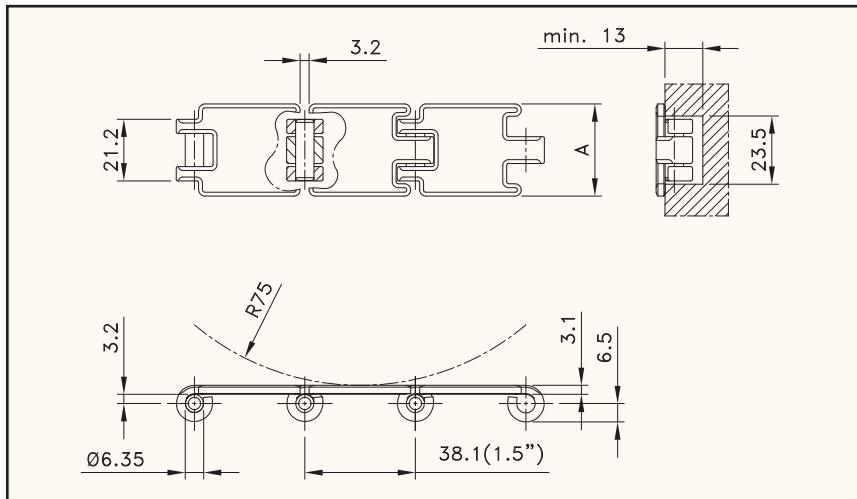
Standard length: 3.048 m - 10 feet (80 links)



METAL TABLETOP CHAINS



**STRAIGHT RUN
MINI HINGE**



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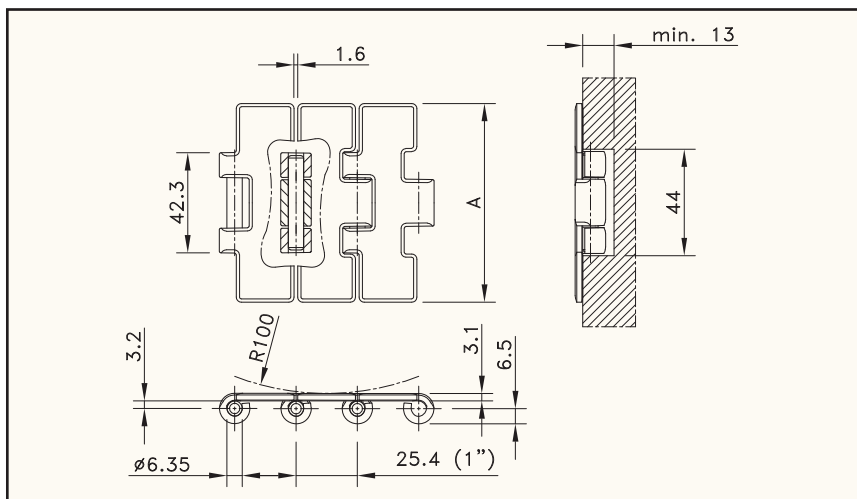
Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm		N
60-SERIES							
60 S 11*	762.50.11	31.8	1.25	1.07	0.18	no	2500
60 S 13**	762.50.13	44.5	1.75	1.35	0.18	no	
66-SERIES							
66 S 11*	762.00.11	31.8	1.25	1.07	0.18	no	2500
66 S 13**	762.00.13	44.5	1.75	1.35	0.18	no	
OPTI-PLUS							
SSR 812-K125	10.010.21.01	31.8	1.25	1.07	0.18	no	2500
SSR 812-K175	10.010.21.02	44.5	1.75	1.35	0.18	no	
CARBON STEEL							
SR 810-K125	10.010.73.01	31.8	1.25	1.07	0.40	no	3250
SR 810-K175	10.010.73.02	44.5	1.75	1.35	0.40	no	

* Packaging: three strands of 3.048 m - 10 feet (3 x 80 links) per box

** Packaging: two strands of 3.048 m - 10 feet (2 x 80 links) per box



**STRAIGHT RUN
SINGLE HINGE
MAX-LINE 1"**



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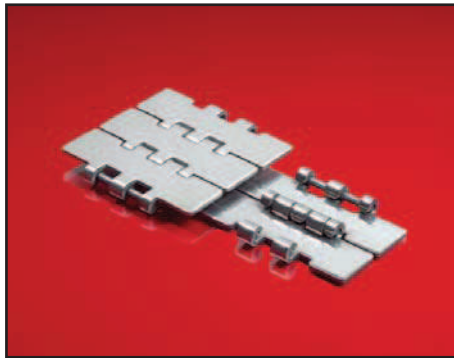
MATERIAL

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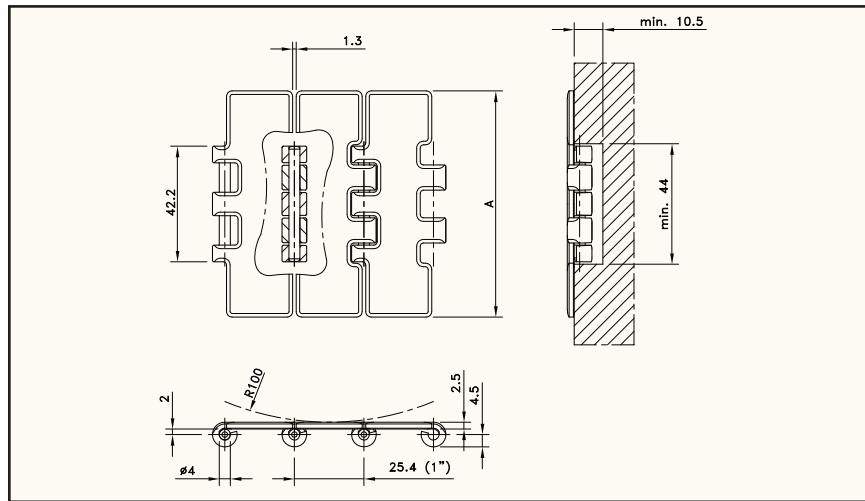
Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm		
OPTI-PLUS							
SSC 512-K217	10.011.61.04	55.1	2.17	2.29	0.18	no	5000
SSC 512-K236	10.011.61.07	59.9	2.36	2.41	0.18	no	
SSC 512-K250	10.011.61.05	63.5	2.50	2.49	0.18	no	
SSC 512-K283	10.011.61.09	71.9	2.83	2.65	0.18	no	
SSC 512-K325	10.011.61.11	82.5	3.25	2.86	0.18	no	
SSC 512-K350	10.011.61.12	88.9	3.50	3.01	0.18	no	
SSC 512-K400	10.011.61.13	101.6	4.00	3.26	0.25	no	

Standard length: 3.048 m - 10 feet (120 links)

METAL TABLETOP CHAINS

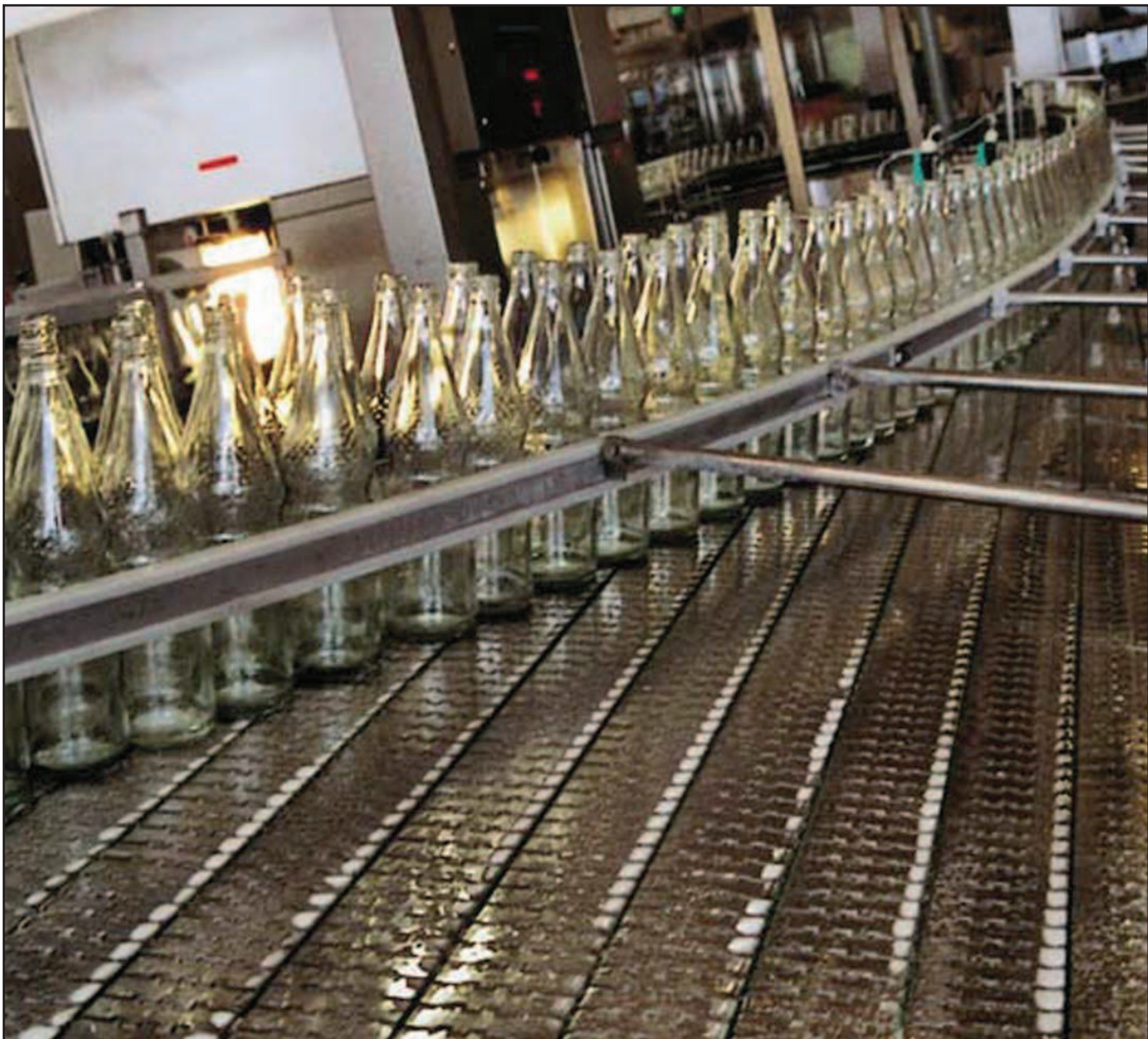


**STRAIGHT RUN
DOUBLE HINGE
MAX-LINE 1"**



Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A		kg/m	mm		N
		mm	inch				
661-SERIES							
661 S 31 SM	762.09.90	82.5	3.25	1.96	0.10	yes	5100
661 S 84 SM	762.09.91	83.8	3.30	1.97			

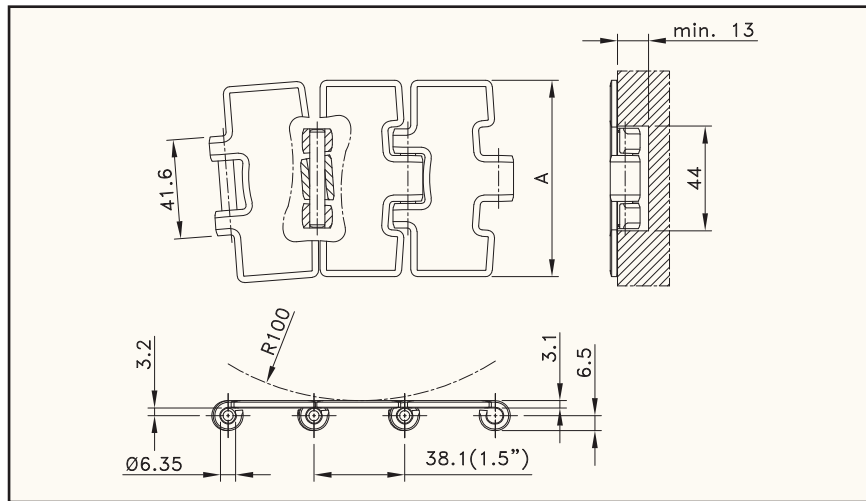
Standard length: 3.048 m – 10 feet (120 links)



METAL TABLETOP CHAINS



**MAGNETFLEX®
SINGLE HINGE
MAX-LINE**

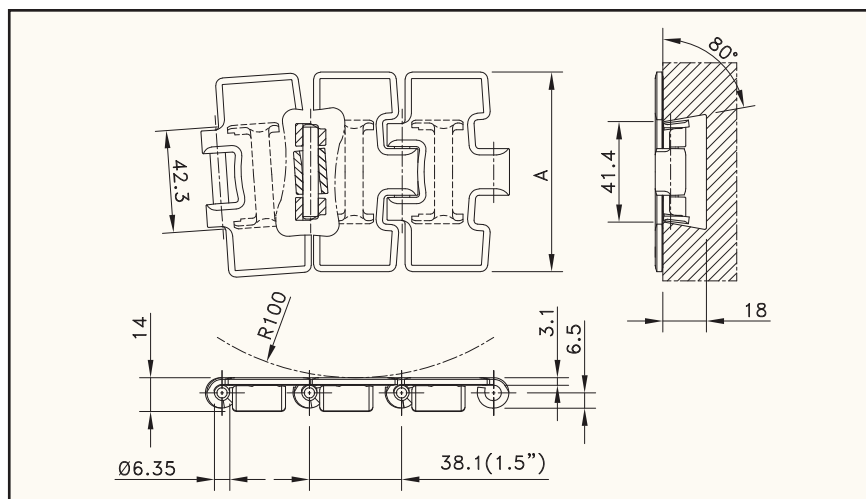


Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm		N
10-SERIES							
10 M 31 M	767.13.31	82.5	3.25	2.50	0.18	yes	4950
10 M 42 M	767.13.42	114.3	4.50	3.12	0.25	yes	
10 M 72 M	767.13.72	190.5	7.50	4.59	0.60	yes	
60-SERIES							
60 M 31 M	767.53.31	82.5	3.25	2.50	0.18	yes	6000
60 M 31 XM	767.69.31	82.5	3.25	2.50	0.08	yes	
60 M 84 XM	767.69.84	84.0	3.30	2.52	0.08	yes	
60 M 42 M	767.53.42	114.3	4.50	3.12	0.25	yes	
60 M 72 M	767.53.72	190.5	7.50	4.59	0.60	yes	
60-SERIES HB							
60 M 31 XM HB	767.69.15	82.5	3.25	2.61	0.08	yes	6000
60 M 84 XM HB	767.69.14	84.0	3.30	2.63	0.08	yes	
66-SERIES XHB							
66 M 31 XM XHB	767.09.31	82.5	3.25	2.50	0.08	yes	6000
66 M 84 XM XHB	767.09.84	84.0	3.30	2.52	0.08	yes	
66 M 72 M	767.03.72	190.5	7.50	4.59	0.60	yes	

Standard length: 3.048 m - 10 feet (80 links). Sideflex radius min. 500 mm.

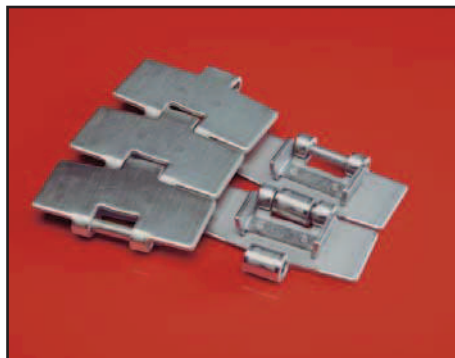


**SIDEFLEX
SINGLE HINGE BEVEL
MAX-LINE**

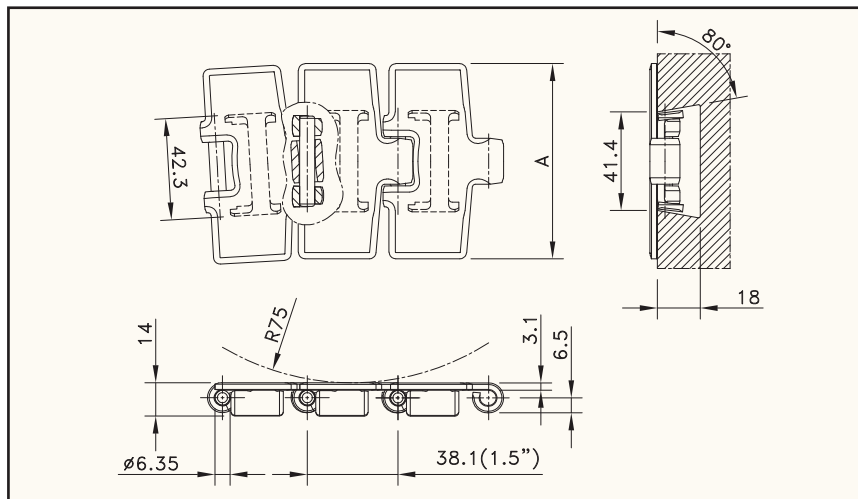


Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm		N
OPTI-PLUS							
SSC 8811-K325	10.115.21.11	82.5	3.25	2.90	0.18	no	6000
SSC 8811-K350	10.115.21.12	88.9	3.50	3.10	0.18	no	
SSC 8811-K450	10.115.21.14	114.3	4.50	3.60	0.25	no	
SSC 8811-K750	10.115.21.16	190.5	7.50	5.30	0.60	no	

METAL TABLETOP CHAINS



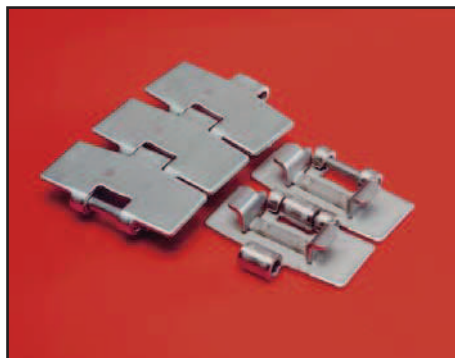
**SIDEFLEX
SINGLE HINGE BEVEL**



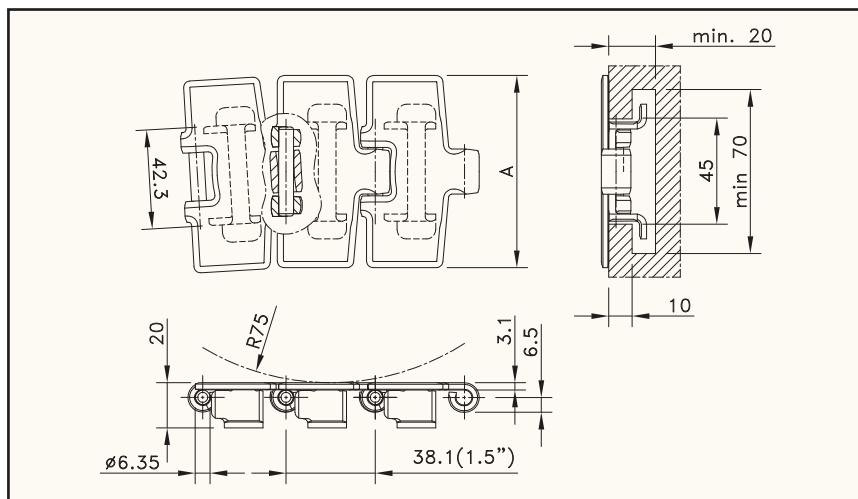
Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm		N
AUSTENITIC CHROME NICKEL							
SS 881-K325	765.32.31	82.5	3.25	2.97	0.18	no	3500
SS 881-K450	765.32.42	114.3	4.50	3.71	0.25	no	
SS 881-K750	765.32.72	190.5	7.50	5.49	0.60	no	
CARBON STEEL							
S 881-K325	765.92.31	82.5	3.25	2.97	0.40	no	8350
S 881-K450	765.92.42	114.3	4.50	3.71	0.60	no	
S 881-K750	765.92.72	190.5	7.50	5.49	0.90	no	

Standard length: 3.048 m - 10 feet (80 links)

Sideflex radius min. 500 mm (for K325) and min. 610 mm (for K450 and K750).



**SIDEFLEX
SINGLE HINGE TAB**



Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm		N
AUSTENITIC CHROME NICKEL							
SS 881 TAB-K325	765.31.31	82.5	3.25	2.97	0.18	no	3500
SS 881 TAB-K450	765.31.42	114.3	4.50	3.71	0.25	no	
SS 881 TAB-K750	765.31.72	190.5	7.50	5.49	0.60	no	
CARBON STEEL							
S 881 TAB-K325	765.91.31	82.5	3.25	2.97	0.40	no	8350
S 881 TAB-K450	765.91.42	114.3	4.50	3.71	0.60	no	
S 881 TAB-K750	765.91.72	190.5	7.50	5.49	0.90	no	

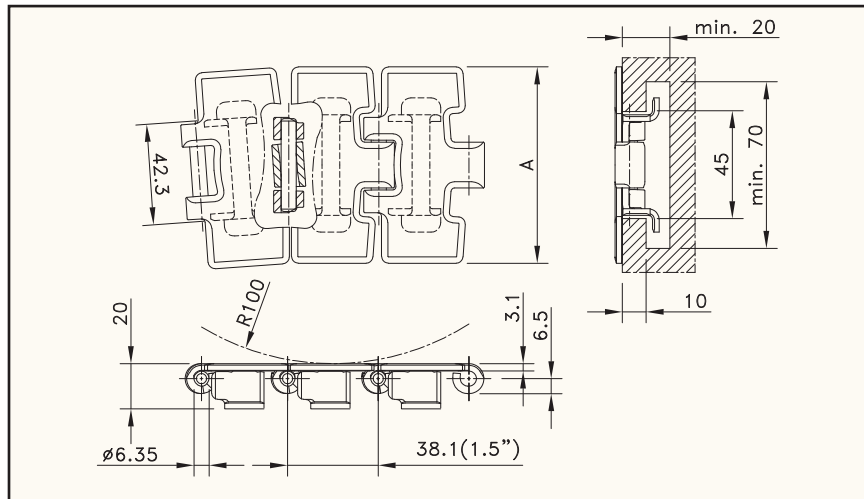
Standard length: 3.048 m - 10 feet (80 links)

Sideflex radius min. 500 mm (for K325) and min. 610 mm (for K450 and K750).

METAL TABLETOP CHAINS



**SIDEFLEX
SINGLE HINGE TAB
MAX-LINE**



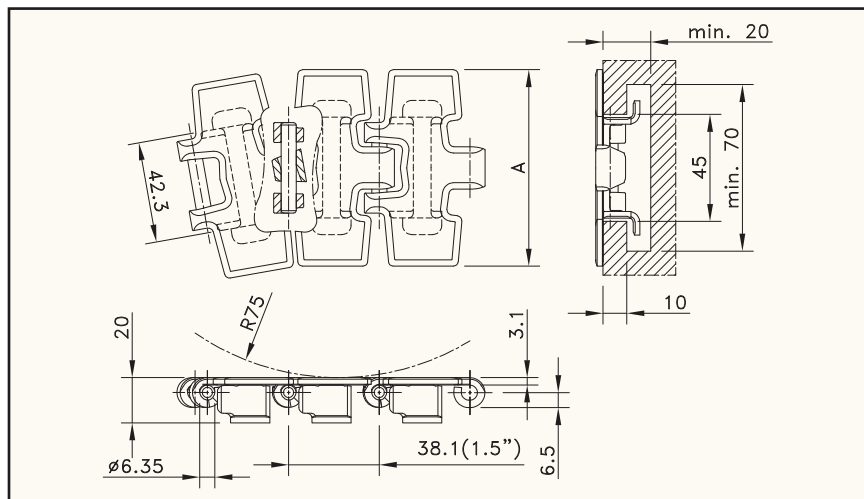
Chain type	Code nr.	Plate width A		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		mm	inch	kg/m	mm		N (21°C)
10-SERIES							
10 T 31 M	768.13.01	82.5	3.25	3.10	0.18	no	4950
OPTI-PLUS							
SSC 8811 TAB-K325	10.114.21.11	82.5	3.25	3.10	0.18	no	6000
SSC 8811 TAB-K325	10.114.21.12	88.9	3.50	3.30	0.18	no	
SSC 8811 TAB-K450	10.114.21.14	114.3	4.50	3.80	0.25	no	
SSC 8811 TAB-K750	10.114.21.16	190.5	7.50	5.50	0.60	no	

Standard length: 3.048 m - 10 feet (80 links)

Sideflex radius min. 500 mm.



**SIDEFLEX
SINGLE HINGE TAB
SMALL RADIUS**

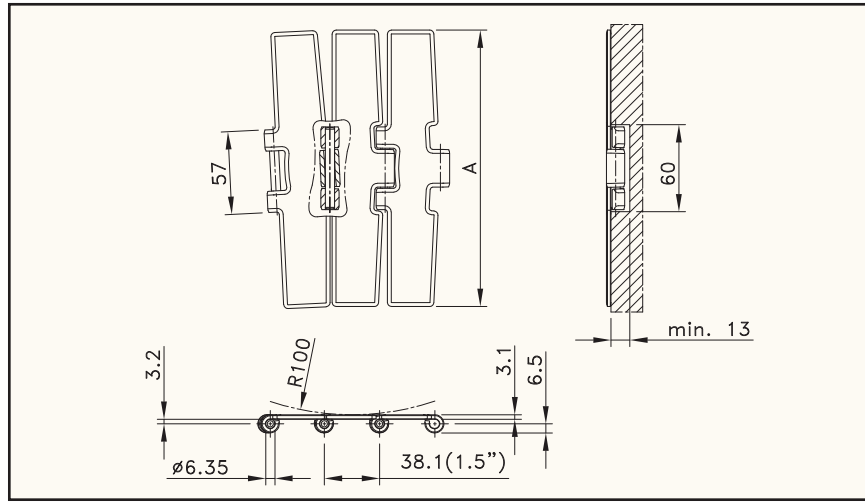


Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm		N
OPTI-PLUS							
SSR 8811 TAB BO-K325	62969	82.5	3.25	3.10	0.18	no	4500

Standard length: 3.048 m - 10 feet (80 links)

Sideflex radius min. 200 mm.

METAL TABLETOP CHAINS

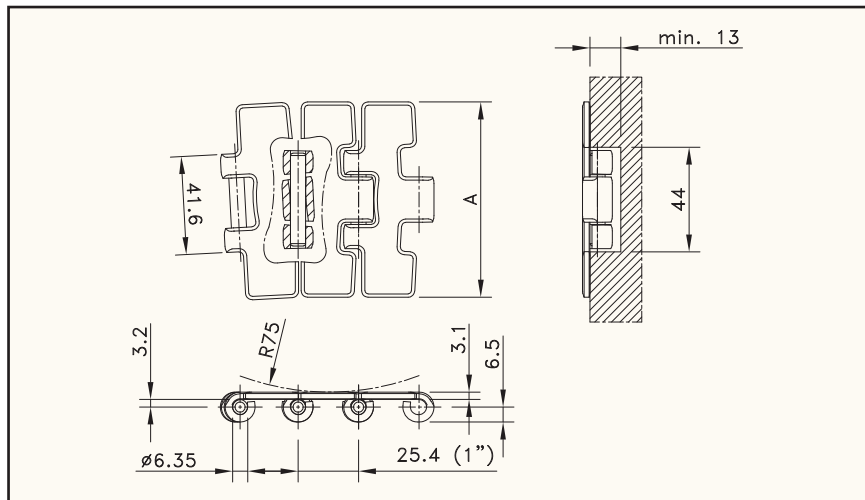


Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm		N
60-SERIES							
60 M 75 M	767.53.75	190.5	7.50	5.03	0.60	yes	7000
66-SERIES							
66 M 75 M	767.03.75	190.5	7.50	5.03	0.60	yes	7000

Standard length: 3.048 m - 10 feet (80 links)

Sideflex radius min. 860 mm.

NOTE: 60 M 75 M is recommended for medium duty applications, 66 M 75 M is recommended for heavy duty applications



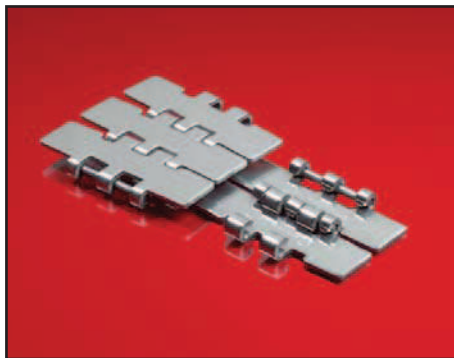
Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm		N
OPTI-PLUS							
SSC 581 M-K325	10.027.21.11*	82,5	3,25	2,80	0,18	no	5000

Standard length: 3.048 m - 10 feet (120 links)

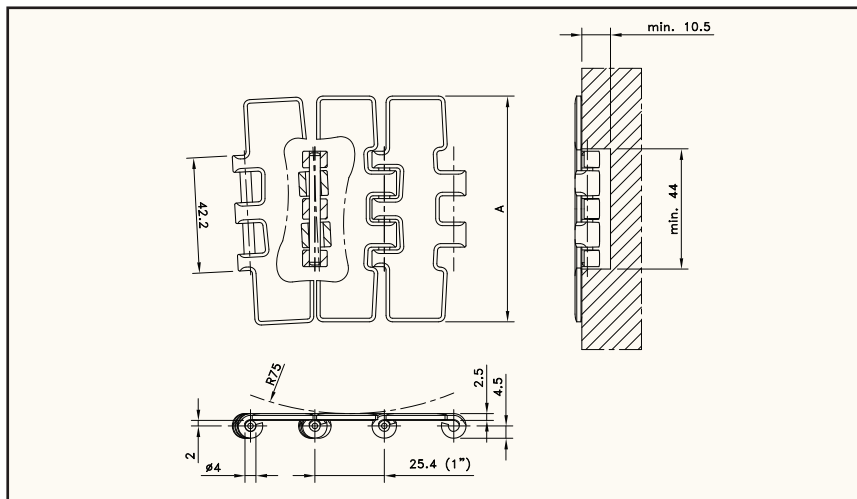
Sideflex radius min. 500 mm.

* Ask customer service for minimum order quantity.

METAL TABLETOP CHAINS



**MAGNETFLEX®
DOUBLE HINGE
MAX-LINE 1"**



Chain type	Code nr.	Plate width		Weight	Surface flatness (max.)	Polished hinge eyes	Working load (max.)
		A					
		mm	inch	kg/m	mm		N
661-SERIES							
661M31SM	767.09.90	82,5	3,25	1,96	0,10	yes	5100
661M84SM	767.09.91	83.8	3.30	1.97			

Standard length: 3.048 m – 10 feet (120 links)



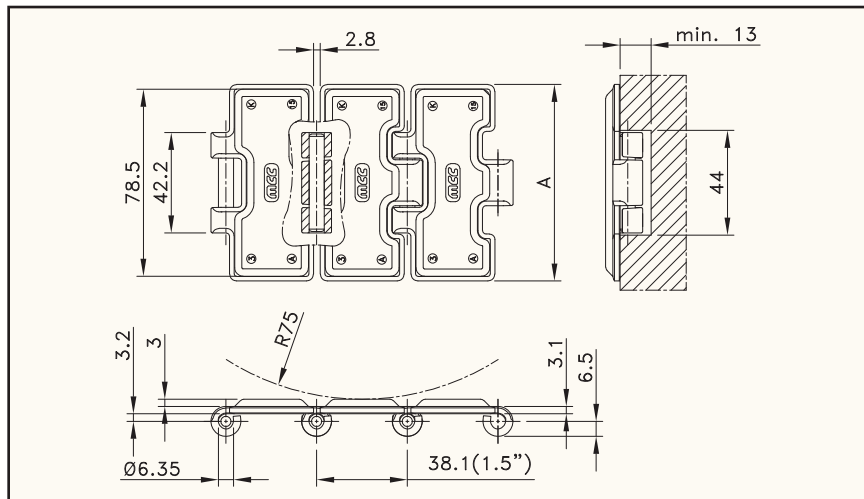
METAL TABLETOP CHAINS WITH RUBBER TOP



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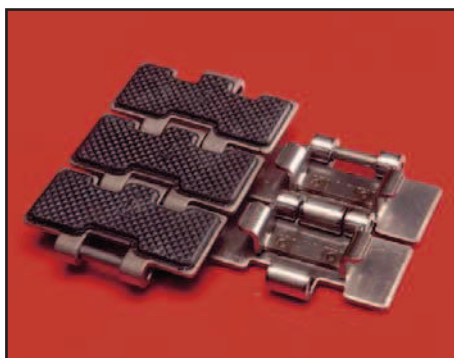


**STRAIGHT RUN
SINGLE HINGE**

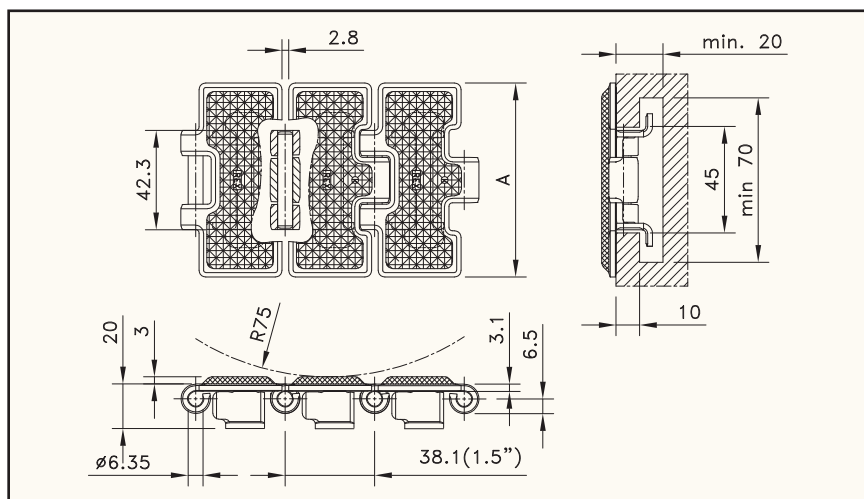


Chain type	Code nr.	Plate width		Weight	Polished hinge eyes	Working load (max.)
		A				
		mm	inch	kg/m		N
66-SERIES						
66 S 31 R	762.04.31	82.5	3.25	2.80	no	6000

Standard length: 3.048 m - 10 feet (80 links)



**STRAIGHT RUN
SINGLE HINGE TAB**

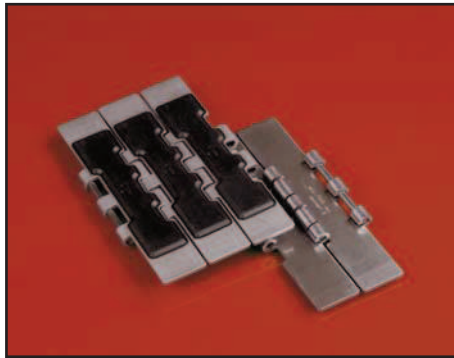


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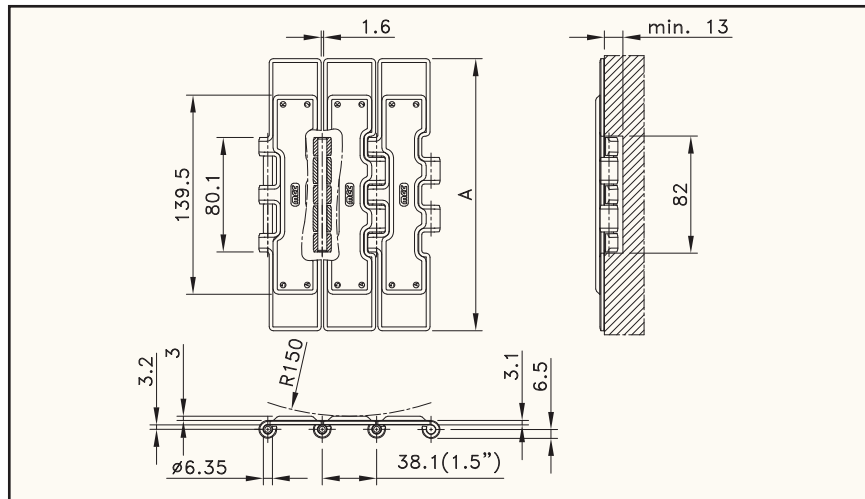
Chain type	Code nr.	Plate width		Weight	Polished hinge eyes	Working load (max.)
		A				
		mm	inch	kg/m		N
OPTI-PLUS						
SSR 812 TAB-K325 RT	10.105.21.11	82.5	3.25	3.40	no	6000

Standard length: 3.048 m - 10 feet (80 links)

METAL TABLETOP CHAINS WITH RUBBER TOP



**STRAIGHT RUN
DOUBLE HINGE
MAX-LINE**



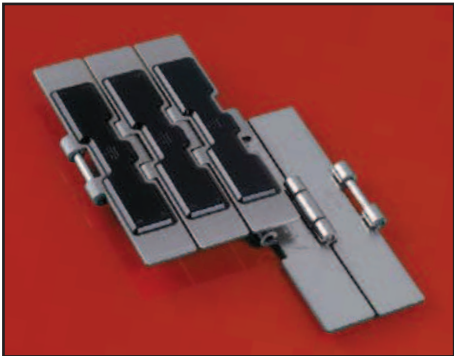
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Chain type	Code nr.	Plate width		Weight	Polished hinge eyes	Working load (max.)
		A				
		mm	inch	kg/m		N
66-SERIES						
66 S 77 RM	762.06.72	190.5	7.50	6.20	no	8900

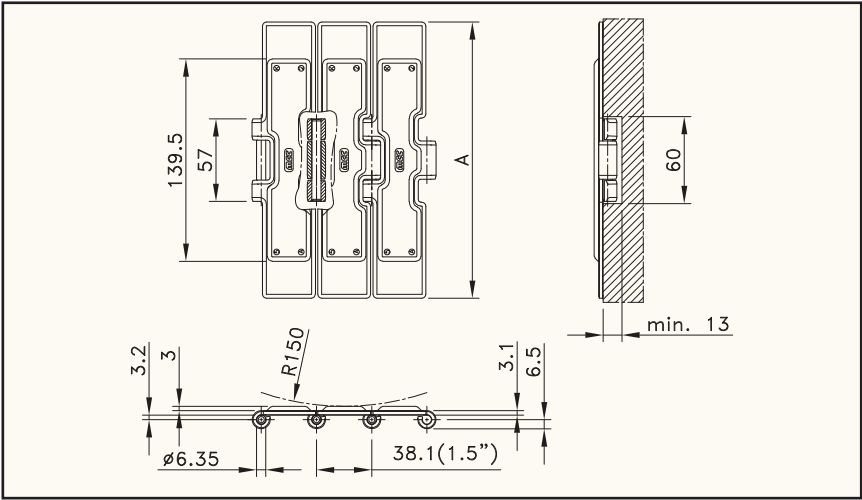
Standard length: 3.048 m - 10 feet (80 links)



METAL TABLETOP CHAINS WITH RUBBER TOP



**STRAIGHT RUN
HEAVY DUTY
MAX-LINE**





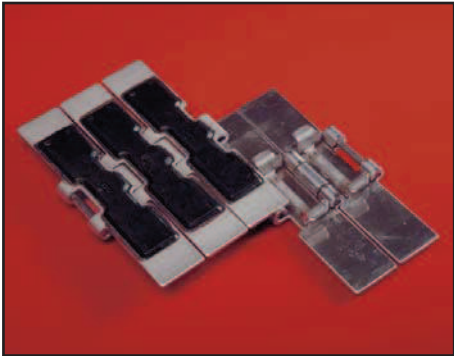
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MATERIAL

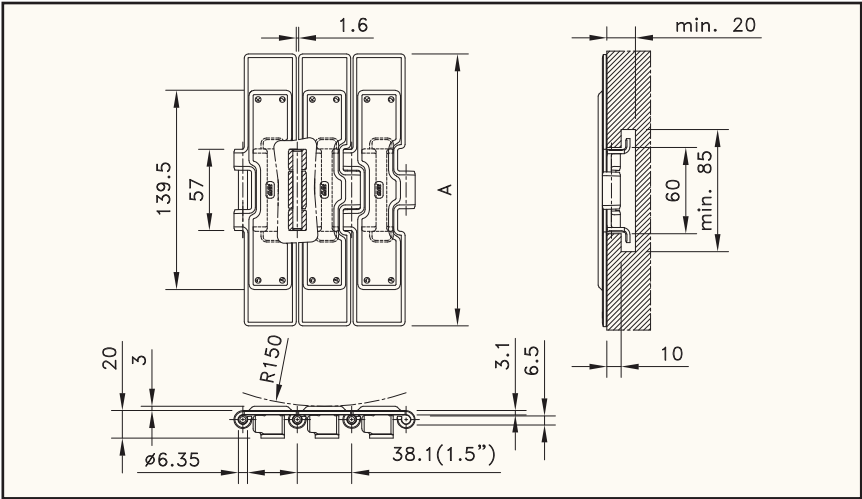
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Chain type	Code nr.	Plate width		Weight	Polished hinge eyes	Working load (max.)
		A				
		mm	inch	kg/m		N
66-SERIES						
66 S 75 RM	752.64.75	190.5	7.50	5.21	no	7000

Standard length: 3.048 m - 10 feet (80 links)



**STRAIGHT RUN
HEAVY DUTY TAB
MAX-LINE**





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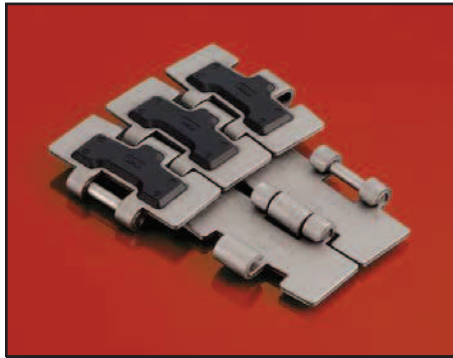
MATERIAL

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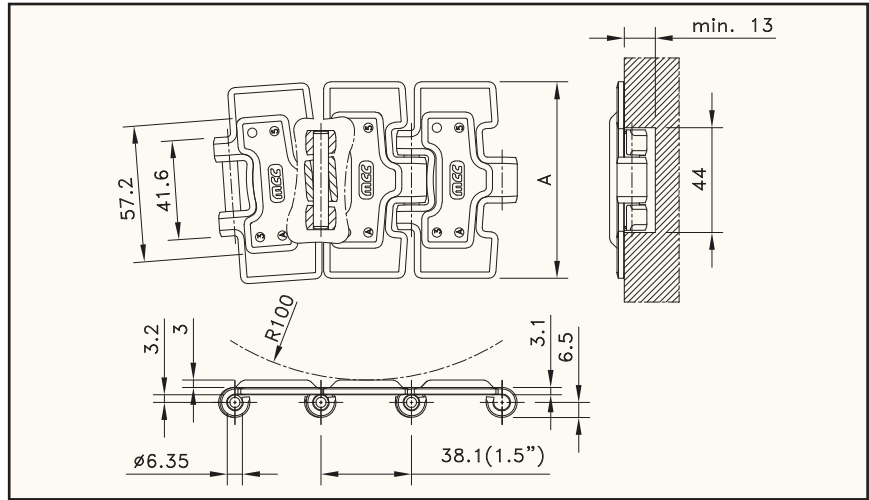
Chain type	Code nr.	Plate width		Weight	Polished hinge eyes	Working load (max.)
		A				
		mm	inch	kg/m		N
66-SERIES						
66 ST 75 RM	763.04.75	190.5	7.50	6.30	no	7000

Standard length: 3.048 m - 10 feet (80 links)

METAL TABLETOP CHAINS WITH RUBBER TOP



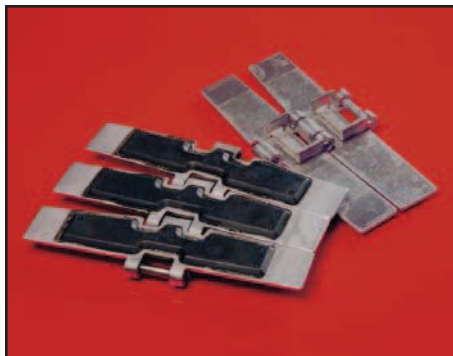
**MAGNETFLEX®
SINGLE HINGE
MAX-LINE**



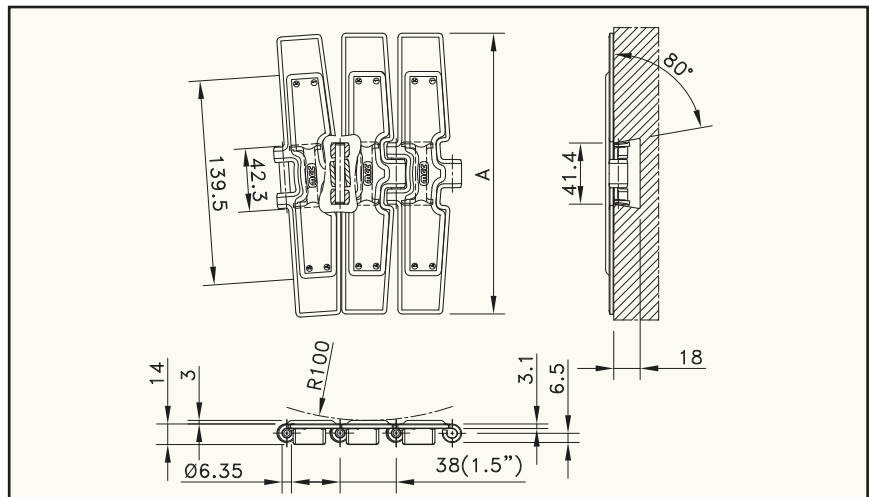
Chain type	Code nr.	Plate width		Weight	Polished hinge eyes	Working load (max.)
		A				
		mm	inch	kg/m		N
66-SERIES						
66 M 31 RM	767.06.31	82.5	3.25	2.54	yes	6000
66 M 72 RM	767.06.72	190.5	7.50	4.70	yes	

Standard length: 3.048 m - 10 feet (80 links)

Sideflex radius min. 500 mm.



**SIDEFLEX
SINGLE HINGE BEVEL
MAX-LINE**

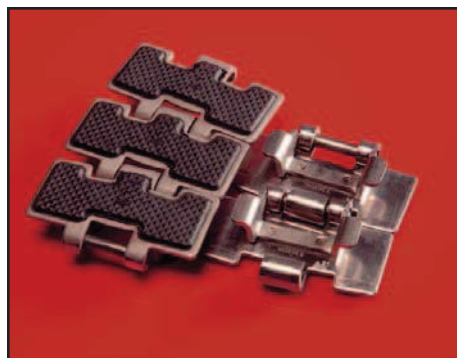


Chain type	Code nr.	Plate width		Weight	Polished hinge eyes	Working load (max.)
		A				
		mm	inch	kg/m		N
66-SERIES						
66 B 72 RM	765.17.72	190.5	7.50	5.10	no	6000

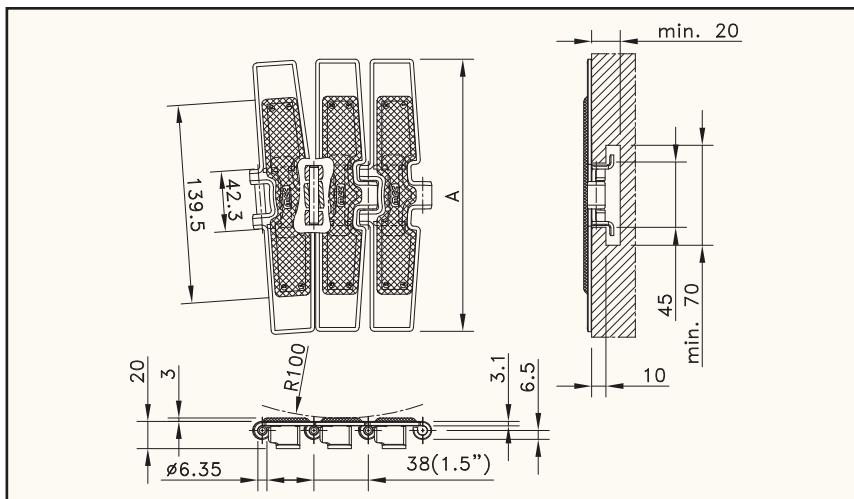
Standard length: 3.048 m - 10 feet (80 links)

Sideflex radius min. 500 mm.

METAL TABLETOP CHAINS WITH RUBBER TOP



**SIDEFLEX
SINGLE HINGE TAB
MAX-LINE**



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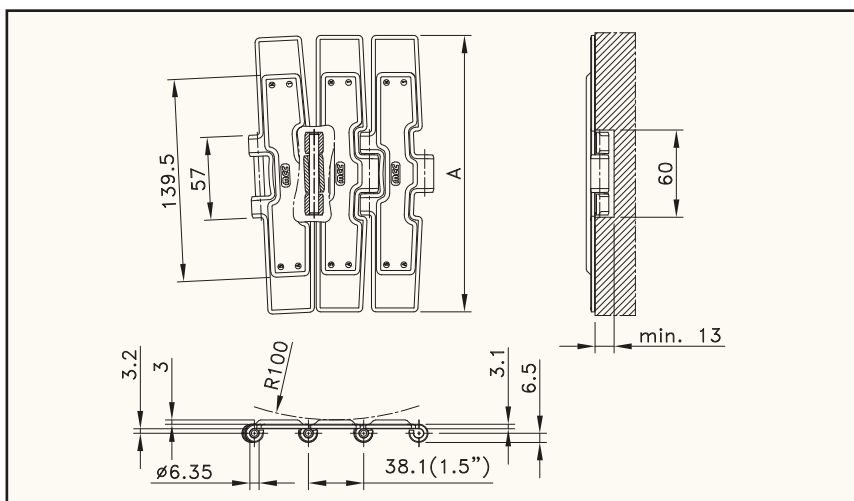
Chain type	Code nr.	Plate width		Weight	Polished hinge eyes	Working load (max.)
		A				
		mm	inch	kg/m		N
66-SERIES						
66 T 72 RM	765.16.72	190.5	7.50	5.30	no	6000
OPTI-PLUS						
SSC 8811 TAB-K325 RT	10.117.21.11	82.5	3.25	3.30	no	6000

Standard length: 3.048 m - 10 feet (80 links)

Sideflex radius min. 500 mm.



**MAGNETFLEX®
HEAVY DUTY
MAX-LINE**



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Chain type	Code nr.	Plate width		Weight	Polished hinge eyes	Working load (max.)
		A				
		mm	inch	kg/m		N
66-SERIES						
66 M 75 RM	767.04.75	190.5	7.50	5.14	yes	7000

Standard length: 3.048 m - 10 feet (80 links)

Sideflex radius min. 860 mm.